IN THE CLAIMS:

Please substitute the following claims for the same-numbered claims in the application:

1. (Currently Amended) A method of producing [[a]] an optimum critical dimension value, said method comprising:

determining a stepper focus parameter;

combining said stepper focus parameter with a critical dimension measurement to remove structural bias from critical dimension information; and

generating said optimum critical dimension value from said combining.

2. (Currently Amended) The method of claim 1, wherein said step of determining a stepper focus comprises:

navigating to a stepper focus monitor target; performing a scanning electron microscope focusing; and performing a final alignment of said target.

3. (Currently Amended) The method of claim 2, wherein said step of determining a stepper focus further comprises:

acquiring a waveform data; analyzing said waveform data; and determining said stepper focus parameter based on said analyzing.

4. (Currently Amended) The method of claim 2, wherein said step of determining a stepper focus further comprises:

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acquiring an image data; analyzing said image data; and determining said stepper focus parameter based on said analyzing.

(Currently Amended) The method of claim 1, wherein said step of generating a critical 5. dimension value comprises:

navigating to a critical dimension structure; performing a scanning electron microscope focusing; and performing a final alignment of said critical dimension structure.

(Currently Amended) The method of claim 5, wherein said step of generating a critical 6. dimension value further comprises:

acquiring a waveform data; analyzing said waveform data; and determining said optimum critical dimension value based on said analyzing.

(Currently Amended) The method of claim 5, wherein said step of generating a critical 7. dimension-value further comprises:

acquiring an image data; analyzing said image data; and determining said optimum critical dimension value based on said analyzing.

(Currently Amended) A method of producing [[a]] an optimum critical dimension value, 8.

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said method comprising:

generating a scanning electron microscope focus;

generating a waveform data based on output from said scanning electron microscope focus;

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analyzing said waveform data to determine a critical dimension measurement;

analyzing said waveform data to determine a stepper focus parameter;

combining said stepper focus parameter with said critical dimension measurement to

remove structural bias from critical dimension information; and

generating said optimum critical dimension value from said combining.

(Currently Amended) The method of claim 8, wherein said step of generating a waveform 9. data further comprises:

navigating to a critical dimension structure;

performing a scanning electron microscope focusing;

performing a final alignment of said critical dimension structure; and

acquiring said waveform data based on said scanning electron microscope focusing and said final alignment.

(Currently Amended) A method of producing [[a]] an optimum critical dimension value, 10. said method comprising:

generating a scanning electron microscope focus;

generating an image data based on output from said scanning electron microscope focus; analyzing said image data to determine a critical dimension measurement;

analyzing said image data to determine a stepper focus parameter;

combining said stepper focus parameter with said critical dimension measurement to remove structural bias from critical dimension information; and generating said optimum critical dimension value from said combining.

11. (Currently Amended) The method of claim 10, wherein said step of generating an image data further comprises:

navigating to a critical dimension structure;

performing a scanning electron microscope focusing;

performing a final alignment of said <u>critical dimension</u> structure; and

acquiring said image data based on said scanning electron microscope focusing and said final alignment.

12. (Currently Amended) A method of producing [[a]] an optimum critical dimension value, said method comprising:

determining a stepper focus parameter;

measuring a critical dimension measurement;

combining said stepper focus <u>parameter</u> with said critical dimension measurement <u>to</u>

<u>remove structural bias from critical dimension information</u>; and

generating said optimum critical dimension value based on said combining.

13. (Currently Amended) The method of claim 12, wherein said step of determining a stepper focus comprises:

navigating to a stepper focus monitor target; performing a scanning electron microscope focusing; and performing a final alignment of said target.

(Currently Amended) The method of claim 13, wherein said step of determining a stepper 14. focus further comprises:

acquiring a waveform data; analyzing said waveform data; and determining said stepper focus parameter based on said analyzing.

(Currently Amended) The method of claim 13, wherein said step of determining a stepper 15. focus further comprises:

acquiring an image data; analyzing said image data; and determining said stepper focus parameter based on said analyzing.

(Currently Amended) The method of claim 12, wherein said step of generating a critical 16. dimension-value comprises:

navigating to a critical dimension structure; performing a scanning electron microscope focusing; and performing a final alignment of said structure.

(Currently Amended) The method of claim 16, wherein said step of generating a critical 17.

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dimension value further comprises:

acquiring a waveform data;

analyzing said waveform data; and

determining said optimum critical dimension value based on said analyzing.

(Currently Amended) The method of claim 16, wherein said step of generating a critical 18. dimension value further comprises:

acquiring an image data;

analyzing said image data; and

determining said optimum critical dimension value based on said analyzing.

(Currently Amended) A method of producing [[a]] an optimum critical dimension value. 19. said method comprising:

determining a stepper focus parameter;

measuring a critical dimension measurement;

combining said stepper focus parameter with said critical dimension measurement to remove structural bias from critical dimension information; and

generating said optimum critical dimension value based on said combining;

wherein said step of determining a stepper focus further comprises:

navigating to a stepper focus monitor target;

performing a scanning electron microscope focusing at said target;

performing a final alignment of said target based on said scanning electron

microscope focusing at said target;

acquiring a first data set from said scanning electron microscope focusing; analyzing said first data set; and

determining said stepper focus parameter based on said analyzing;

wherein said step of generating a critical dimension further comprises:

navigating to a critical dimension structure;

performing a scanning electron microscope focusing at said critical dimension

structure;

performing a final alignment of said critical dimension structure;

acquiring a second data set from said scanning electron microscope focusing at said critical dimension structure;

analyzing said second data set; and

determining [[a]] said optimum critical dimension value based on said analyzing.

20. (Currently Amended) A program storage device readable by machine a computer, tangibly embodying a program of instructions executable by the machine computer to perform a method of producing [[a]] an optimum critical dimension value, said method comprising:

determining a stepper focus parameter;

combining said stepper focus <u>parameter</u> with a critical dimension measurement <u>to remove</u> structural bias from critical dimension information; and

generating [[a]] said optimum critical dimension value from said combining.

21. (Currently Amended) The program storage device of claim 20, wherein in said method said step of determining a stepper focus comprises:

navigating to a stepper focus monitor target; performing a scanning electron microscope focusing; and performing a final alignment of said target.

(Currently Amended) The program storage device of claim 21, wherein in said method 22. said step-of determining a stepper-focus further comprises:

acquiring a waveform data; analyzing said waveform data; and determining said stepper focus parameter based on said analyzing.

(Currently Amended) The program storage device of claim 21, wherein in said method 23. said step of determining a stepper focus further comprises:

acquiring an irnage data; analyzing said image data; and determining [[a]] said stepper focus parameter based on said analyzing.

(Currently Amended) The program storage device of claim 20, wherein in said method 24. said step of generating a critical dimension value comprises:

navigating to a critical dimension structure; performing a scanning electron microscope focusing; and performing a final alignment of said critical dimension structure.

(Currently Amended) The program storage device of claim 24, wherein in said method 25.

said step of generating a critical dimension value further comprises:

acquiring a waveform data; analyzing said waveform data; and determining said optimum critical dimension value based on said analyzing.

(Currently Amended) The program storage device of claim 24, wherein in said method 26. said step of generating a critical dimension value further comprises:

acquiring an image data;

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analyzing said image data; and

determining said optimum critical dimension value based on said analyzing.